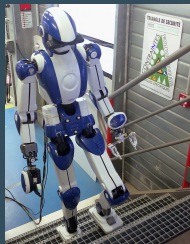


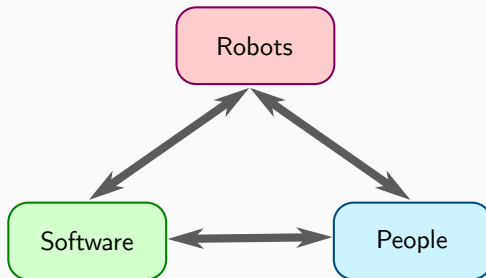
# MOTION CONTROL SOFTWARE FOR HOMEMADE ROBOTS

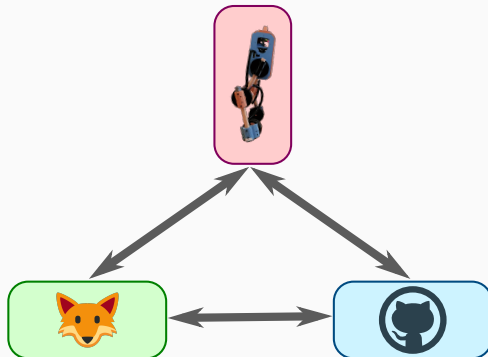
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Stéphane Caron

December 6, 2022





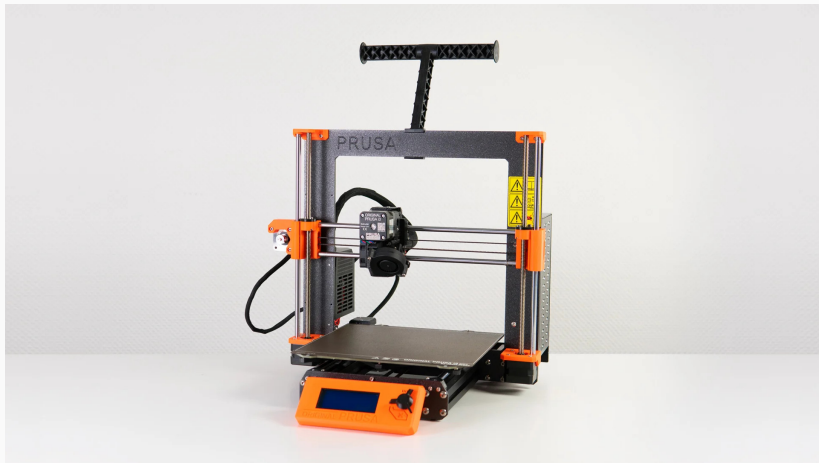




## HOMEMADE ROBOTS

---





### Quasi-direct drive:

- Ben Katz's design for the Mini Cheetah
- Commercially available: mjbots, MAB, ...
- Torque range: cont. 6 Nm, peak 16 Nm
- Price range: 500–600\$



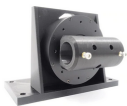
### Series-elastic:

- Gill Pratt's design from the 90's
- Commercially available: HEBI
- Torque range: cont. 10 Nm, peak 20 Nm
- Price range: 3000–5000\$



---

Ben Katz's blog: <https://build-its.blogspot.com/>



qdd100 beta 2 developer kit  
\$499.00



qdd100 beta 2 servo  
\$439.00



moteus r4.11 developer kit  
\$214.00



mjbots pi3hat r4.4b  
from \$149.00



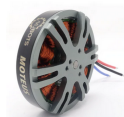
mjbots power dist r4.3b  
\$139.00



fdcanusb  
\$109.00



moteus r4.11 controller  
\$104.00

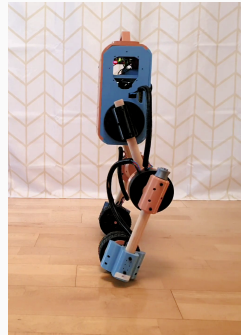


mj5208 brushless motor  
\$60.00

Store: <https://mjbots.com/>

### Wheeled biped:

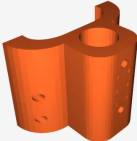
- Joints: 6 (hips, knees, wheels)
- Total mass: 5.4 kg
- Print time: 33 h 14 min
- Knee torques: 2.0 Nm crouched
- Wheel torques:  $0.2 + f(\alpha)$  Nm
- Autonomy: 3–4 h with 5.0 Ah battery
- Actuators + electronics: 2,600 €







---

<https://hackaday.io/project/185729-upkie-homemade-wheeled-biped-robot>

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## Upkie Wheeled Biped Robot

☆☆☆☆☆ 0 reviews

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A wheeled biped robot that can balance, crouch or turn around. It proudly stands on broomsticks and 3D printed parts.

33h 14m
 5x print size
 0.20 mm
 0.40 mm
 PET
 281.00 g
 Prusa MK3/S/5+

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updated February 4, 2022 | published February 4, 2022 329 views

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### Print files


[ALL PRINT FILES \(29 MB\)](#)



[enkie.gcode](#)

PET
 0.40 mm
 0.20 mm
 Prusa MK3/S/5+

7h 12m
 73 g

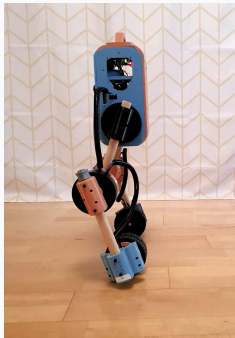


[37 MB](#)

[uploaded February 1, 2022](#)

<https://www.printables.com/model/127831-upkie-wheeled-biped-robot>

9



## Research:

- Explore new morphologies, *e.g.* flywheels
- Fit robot to studied question

## Research engineering:

- Shorter dev. cycles
- Larger number of similar users<sup>1</sup>

## Perhaps more importantly, **incentives**:

- Less afraid to break robots
- Less afraid to *be broken by* robots

---

<sup>1</sup>Increase collaborative surface, *e.g.* on <https://github.com/>



## MOTION CONTROL SOFTWARE

---

Make a robot **move** (motion) to achieve some **tasks** (control).

Examples:

- Locomotion: change position w.r.t. the world
- Manipulation: change the pose of an object w.r.t. the robot
- Folding: change the configuration of a deformable object
- Breaking: add free-flyer joint to another system ;)

Key part of the work: task formulation.

Software to implement motion control.

Part of it is specialized:

- Robot descriptions: URDF, MJCF, SDFormat, ...
- Lie algebra: Rotations  $SO(3)$ , transformations  $SE(3)$ , twists  $se(3)$ , ...
- Rigid body dynamics: Forward kinematics, inverse dynamics, ...
- Physics simulators: AISTsimulator, Bullet, MuJoCo, RaiSim, ...
- Optimal control: Model predictive control, reinforcement learning, ...

A lot of it is more general, *e.g.*:

- Timers and loop frequency regulation
- Logging and analysis of time series data
- Build systems, packaging and continuous integration
- Serial (I2C, SPI, ...) and data-comms protocols (CAN-FD, EtherCat, ...)

### Today's scope

Motion control software for **research projects**.

(Not in today's scope: motion control software for production.)



GitHub

```
git clone this-repo-I-try
```



Packaging system

```
pip install this-pkg-I-use
```

(or `s/pip/conda ...`)

## INTERLUDE 1: ROBOT DESCRIPTIONS

---

Load a robot description:

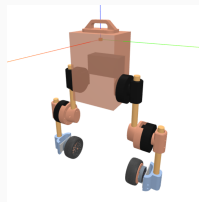
```
from robot_descriptions.loaders.pinocchio import load_robot_description

robot = load_robot_description("upkie_description")
```

Visualize it:

```
from pinocchio.visualize import MeshcatVisualizer

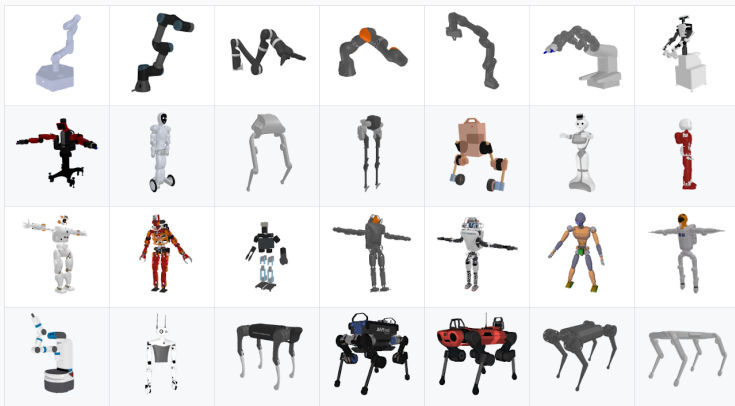
robot.setVisualizer(MeshcatVisualizer())
robot.initViewer(open=True)
robot.loadViewerModel()
robot.display(robot.q0)
```



---

Setup: `pip install meshcat pin robot_descriptions`

Choose a description for the rest of this presentation:



List: [https://github.com/robot-descriptions/robot\\_descriptions.py](https://github.com/robot-descriptions/robot_descriptions.py)



## C++/PYTHON MOTION CONTROL SOFTWARE

---



### Pros:

- Faster programs
- Type system

### Cons:

- Build complexity
- No packaging system



### Pros:

- Packaging system(s)
- Thriving ecosystem

### Cons:

- Slower interpreted code
- Real-timeness?

---

Not covered today: Rust and Julia.

A common approach is to use **bindings**<sup>2</sup>:

- Pro: Performance
- Con: Overhead when API changes

An alternative is **interface description languages**:

- Pro: Versioning, breaking-change detection
- Con: Overhead when API changes

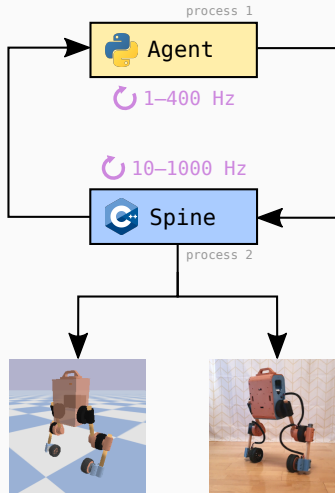
Can we do better for **prototyping**?

---

<sup>2</sup>For instance *nanobind*: <https://github.com/wjakob/nanobind>

## observation dictionary

```
{
  "imu": {
    "linear_acceleration": [
      0.10456651449203491,
      0.1155887097120285,
      -0.19683143496513367
    ],
    "angular_velocity": [
      -0.018338500218555813,
      -0.00489451609966859975,
      0.013782314291377813
    ]
  },
  "servo": {
    "left_hip": {
      "voltage": 19,
      "velocity": -0.0188,
      "torque": -0.73,
      "q_current": -1.90,
      "mode": 10,
      "temperature": 22,
      "position": -0.637,
      "fault": 0,
      "d_current": -0.2
    },
    "right_hip": {
      "voltage": 18.5,
      "velocity": 0.0486,
      "torque": 0.62,
      "q_current": 1.8,
      "mode": 10,
      "temperature": 22,
      "position": 0.638,
      "fault": 0,
      ...
    }
  }
}
```



simulation

real thing

## action dictionary

```
{
  "servo": {
    "left_hip": {
      "position": -0.6597,
      "velocity": 6.0939e-06,
      "kp_scale": 2.0,
      "kd_scale": 1.7
    },
    "left_knee": {
      "position": 1.0698,
      "velocity": -2.5212e-05,
      "kp_scale": 2.0,
      "kd_scale": 1.7
    },
    "left_wheel": {
      "position": null,
      "velocity": -2.6646
    },
    "right_wheel": {
      "position": null,
      "velocity": 2.66464
    }
  },
  "right_hip": {
    "position": 0.658,
    "velocity": -5.149,
    "kp_scale": 2.0,
    "kd_scale": 1.7
  },
  "right_knee": {
    "position": -1.070,
    "velocity": 2.1e-05,
    "kp_scale": 2.0,
    "kd_scale": 1.7
  }
},
...
```

**Vulp** is an inter-process communication (IPC) protocol:

- Lightweight: fits in a 6-state, 14-transition state machine
- Based on **dictionaries** for serialization/logging
- Reference libraries in C++, Python, (Rust?), (Julia?), ...

Vulp is designed to:

- Start prototyping in a high-level language like Python
- Move to C++ **as needed** for performance
- Provide a simulation/real switch

We will see why this is suited to **balancing** in particular.

---

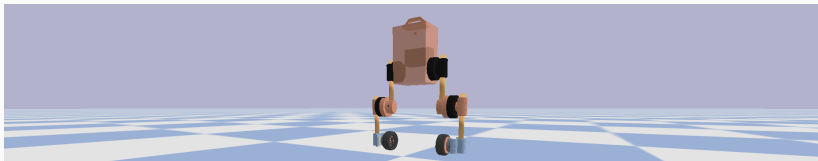
Repository: <https://github.com/tasts-robots/vulp>

Vulp comes batteries included:

```
git clone https://github.com/tasts-robots/upkie_locomotion.git
cd upkie_locomotion
./tools/bazelisk run -c opt //agents/blue_balancer:bullet
```

Bazel will download and build everything (no installation required).

**Battery warning for attendees:** the first build is consuming.



---

Repository: [https://github.com/tasts-robots/upkie\\_locomotion](https://github.com/tasts-robots/upkie_locomotion)

### Definition

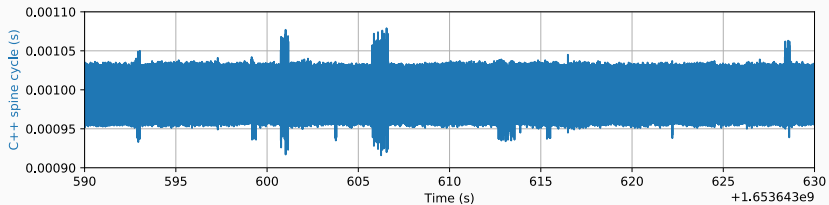
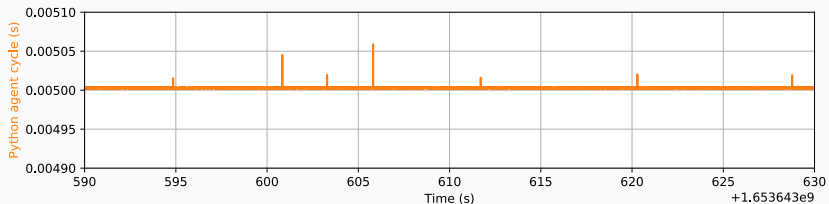
*Real-time:* of a system that responds to events within a predictable time.

Can Python execute control-critical code with predictable timings?

Let's run an experiment:

- **Agent** (Python) running at 200 Hz:
  - Inverse kinematics by quadratic programming
  - Wheeled balance control
- **Spine** (C++) running at 1,000 Hz:
  - Joint controller: moteus position/velocity/torque
  - State observers: floor contact, wheel odometry
  - I/O: logging, joystick, temperature

Run on a Raspberry Pi Model B (Quad core ARM Cortex-A72 @ 1.5GHz) using the default Raspberry Pi OS kernel (no PREEMPT\_RT patch).



Details: <https://github.com/tasts-robots/vulp#performance>



## INTERLUDE 2: INVERSE KINEMATICS

---

Define IK tasks:

```
from pink.tasks import BodyTask

tasks = [
    BodyTask(f"{leg}_contact", position_cost=1., orientation_cost=1.)
    for leg in ("left", "right") # adapt to the robot you picked
]
```

Initialize task targets:

```
from pink import apply_configuration

configuration = apply_configuration(robot, robot.q0)
for task in tasks:
    task.set_target_from_configuration(configuration)
```

---

Setup: `pip install pin-pink`

Let's display our targets for convenience:

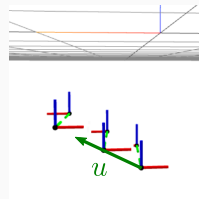
```
import meshcat_shapes

for task in tasks:
    meshcat_shapes.frame(robot.viewer[f"{task.body}_target"])
```

And define the trajectory of our task targets:

```
def update_targets(tasks, t, dt):
    for task in tasks:
        u = 0.2 * np.array([2.0, 0.0, 1.0])
        T = task.transform_target_to_world
        T.translation += np.sin(2 * t) * u * dt

        frame = robot.viewer[f"{task.body}_target"]
        frame.set_transform(T.np)
```

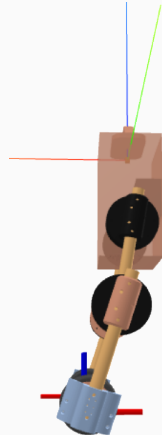


---

Setup: `pip install meshcat_shapes`

```
from pink import solve_ik
from loop_rate_limiters import RateLimiter

rate = RateLimiter(frequency=200)
dt = rate.period
for t in np.arange(0., 5., dt):
    update_targets(tasks, t, dt)
    velocity = solve_ik(
        configuration,
        tasks,
        dt,
        solver="proxqp",
    )
    q = configuration.integrate(velocity, dt)
    configuration = apply_configuration(robot, q)
    robot.display(q)
    rate.sleep()
```



---

Setup: `pip install loop-rate-limiters proxsuite pin-pink`

Inverse kinematics by numerical optimization:

- **Joint limits:** position, velocity, acceleration, torque, ...
- **Regularization:** fully-define behavior by e.g. damping or posture tasks
- **Unfeasible targets:** handled when task error is large enough<sup>3</sup>
  - Task morphs into a damping task when unfeasible

Tasks can exit the feasibility workspace and re-enter elsewhere.

Achilles' heel (as of today): feasible target at task singularity.

---

<sup>3</sup>Tomomichi Sugihara. "Solvability-unconcerned inverse kinematics by the Levenberg–Marquardt method". In: *IEEE transactions on robotics* 27.5 (2011), pp. 984–991.

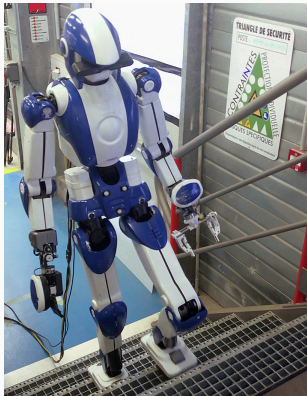


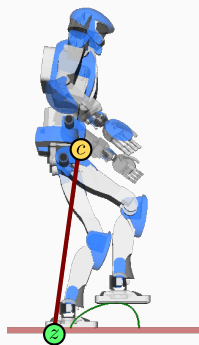
Figure 1: LIPM walking controller



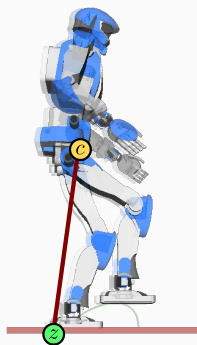
Figure 2: Pink controller

## BALANCE CONTROL

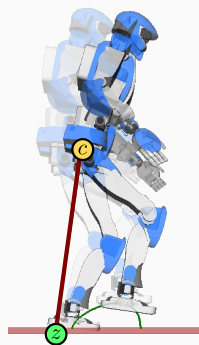
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Plan( $t + \Delta t$ )



Simulation( $t + \Delta t$ )



Real( $t + \Delta t$ )



- Whole-body dynamics:

$$M\ddot{q} + N = S^T \tau + J^T f$$

- Centroidal dynamics:

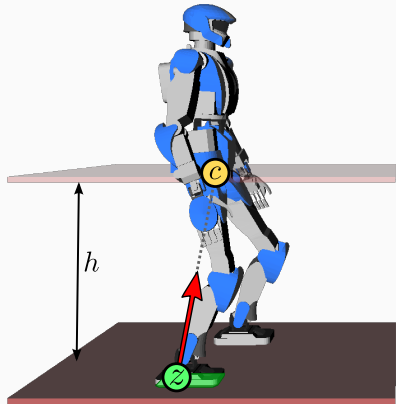
$$\ddot{c} = \frac{1}{m} \sum_i f_i$$

$$\dot{L}_c = \sum_i (p_i - c) \times f_i$$

- Linear inverted pendulum:

$$\ddot{c} = \omega^2 (c - z)$$

with  $\omega^2 = g/h$  and  $z$  the ZMP



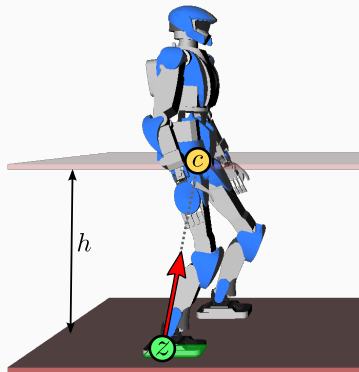
## Assumptions:

- Rigid joints, sufficient power
- Conservation of angular momentum
- Constant CoM height

## Equation of motion

$$\ddot{c} = \omega^2(c - z)$$

- $\omega^2 = g/h$  is a constant
- $z$ : zero-tilting moment point (ZMP)



<sup>4</sup>Shuuji Kajita, Fumio Kanehiro, Kenji Kaneko, Kazuhito Yokoi, and Hirohisa Hirukawa. "The 3D Linear Inverted Pendulum Mode: A simple modeling for a biped walking pattern generation". In: *IEEE/RSJ International Conference on Intelligent Robots and Systems*. 2001.

- Linear inverted pendulum:

$$\ddot{c} = \omega^2(c - z)$$

- Divergent component of motion:

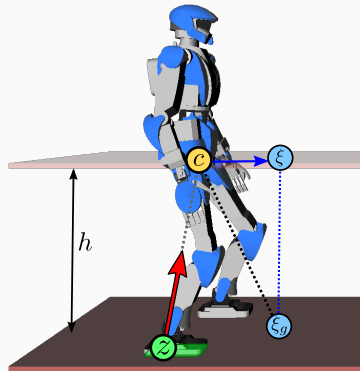
$$\xi = c + \frac{\dot{c}}{\omega}$$

- Decoupled dynamics:

$$\dot{\xi} = \omega(\xi - z)$$

$$\dot{c} = \omega(\xi - c)$$

- We only need to regulate  $\xi$



---

<sup>5</sup>Tomomichi Sugihara. "Standing stabilizability and stepping maneuver in planar bipedalism based on the best COM-ZMP regulator". In: *IEEE International Conference on Robotics and Automation*. 2009.

- DCM dynamics:

$$\dot{\xi} = \omega(\xi - z)$$

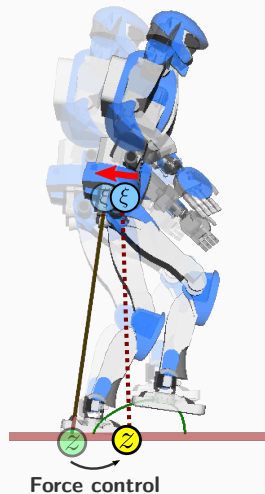
- Regulate the ZMP by **force control**:

$$z = z^d + \xi - k(\xi^d - \xi)$$

- Closed loop:  $\xi \rightarrow \xi^d$

$$\dot{\xi} = k\omega(\xi^d - \xi)$$

- As long as the ZMP target is feasible...



- DCM dynamics:

$$\dot{\xi} = \omega(\xi - z)$$

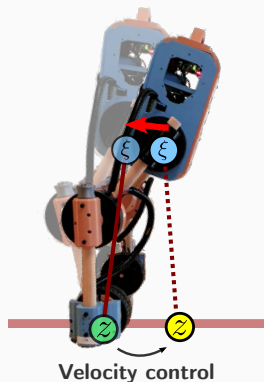
- Regulate the ZMP by **velocity control**:

$$z = z^d + \xi - k(\xi^d - \xi)$$

- Closed loop:  $\xi \rightarrow \xi^d$

$$\dot{\xi} = k\omega(\xi^d - \xi)$$

- As long as the ZMP target is feasible...



We can discretize DCM dynamics  $\dot{\xi} = \omega(\xi - z)$  with control period  $\delta t$ :

### Property<sup>6</sup>

The maximum ZMP tracking error is not impacted by  $\delta t$ , as long as:

$$\delta t \leq \delta t_{max} := \frac{1}{\omega} \ln \left( 1 + \frac{1}{k-1} \right)$$

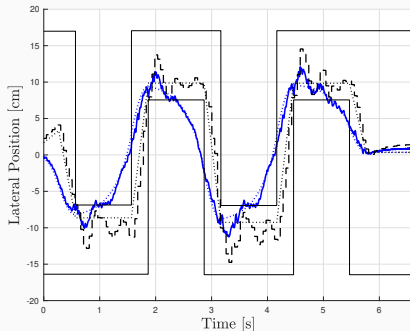
For HRP-4 ( $\omega \approx 3.5 \text{ s}^{-2}$ ) with the LIPM walking controller ( $k = 5$ ), this yields  $\delta t_{max} = 62.5 \text{ ms}$ , i.e. a minimum control frequency of 16 Hz.

This shows that **balance control** is a low-frequency task (🧠!)

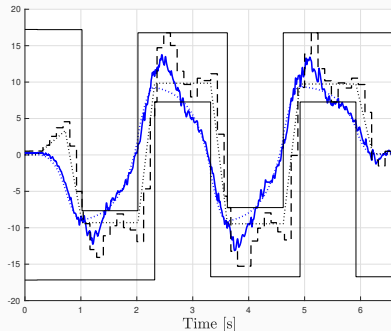
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<sup>6</sup>Nahuel Alejandro Villa, Johannes Engelsberger, and Pierre-Brice Wieber. “Sensitivity of legged balance control to uncertainties and sampling period”. In: *IEEE Robotics and Automation Letters* 4.4 (2019), pp. 3665–3670.

$\delta t = 51 \text{ ms}$



$\delta t = 120 \text{ ms}$



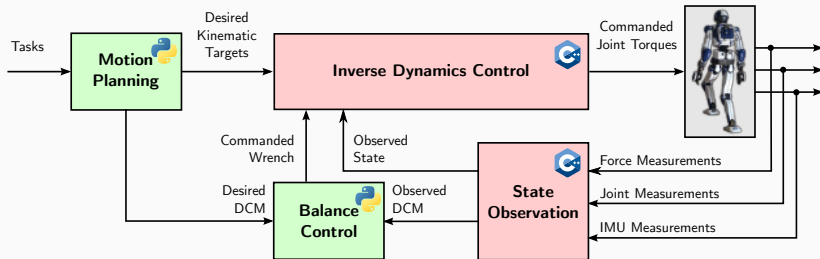
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<sup>7</sup>Nahuel Alejandro Villa, Johannes Engelsberger, and Pierre-Brice Wieber. "Sensitivity of legged balance control to uncertainties and sampling period". In: *IEEE Robotics and Automation Letters* 4.4 (2019), pp. 3665–3670.

## FORCE CONTROL

---





NB: C++/Python icons denote frequency, not actual programming language.

---

<sup>8</sup>Twan Koolen, Sylvain Bertrand, Gray Thomas, Tomas de Boer, Tingfan Wu, Jesper Smith, Johannes Englsberger, and Jerry Pratt. "Design of a Momentum-Based Control Framework and Application to the Humanoid Robot Atlas". In: *International Journal of Humanoid Robotics* (2016).

- Whole-body dynamics:

$$M\ddot{q} + N = S^T \tau + J^T f$$

- Linear inverted pendulum task:

$$\ddot{c} = (M\ddot{q} + N)_{[0:3]} = \omega^2(c - z^d)$$

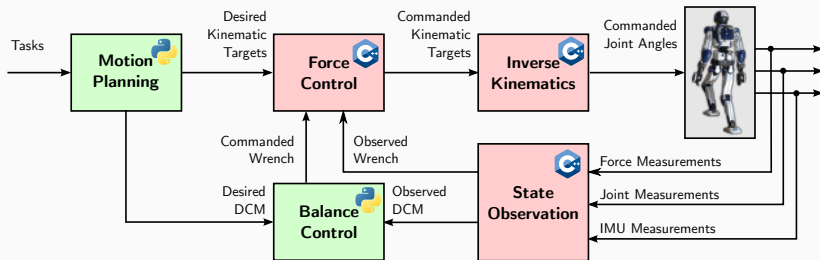
$$\dot{L}_c = (M\ddot{q} + N)_{[3:6]} = 0$$

- Solution  $\tau^*$  sent to torque controller
- Requires accurate contact estimation
- **Always** used with some impedance<sup>9</sup>




---

<sup>9</sup>Twan Koolen, Sylvain Bertrand, Gray Thomas, Tomas de Boer, Tingfan Wu, Jesper Smith, Johannes Englsberger, and Jerry Pratt. "Design of a Momentum-Based Control Framework and Application to the Humanoid Robot Atlas". In: *International Journal of Humanoid Robotics* (2016).



NB: C++/Python icons denote frequency, not actual programming language.

<sup>10</sup>Stéphane Caron, Abderrahmane Kheddar, and Olivier Tempier. “Stair Climbing Stabilization of the HRP-4 Humanoid Robot using Whole-body Admittance Control”. In: *IEEE International Conference on Robotics and Automation*. May 2019.

- Linear model:

$$\tau = K_e(\theta - \theta_e)$$

- Damping control:

$$\dot{\theta} = A(\tau^d - \tau)$$

- Closed-loop behavior:

$$\dot{\tau} = AK_e(\tau^d - \tau)$$

- Closed-loop stability:  $AK_e > 0$

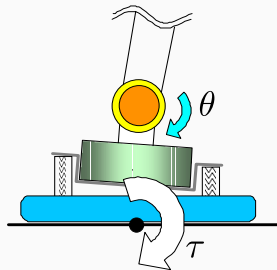


Figure adapted from [Kaj+01b]

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<sup>11</sup>Shuuji Kajita, Kazuhito Yokoi, Muneharu Saigo, and Kazuo Tanie. "Balancing a Humanoid Robot Using Backdrive Concerned Torque Control and Direct Angular Momentum Feedback". In: *IEEE International Conference on Robotics and Automation*. 2001.

- Damping control:

$$\dot{\theta}[k] = A(\tau^d - \tau[k])$$

- Closed-loop behavior for  $\tau^d = 0$ :

$$\tau[k+1] = (1 - AK_e\delta t)\tau[k]$$

### Closed-loop stability condition

$$A\delta t < \frac{2}{K_e}$$

- Lowering  $K_e \Rightarrow$  larger  $A$  or  $\delta t$
- Force control **can be** low frequency

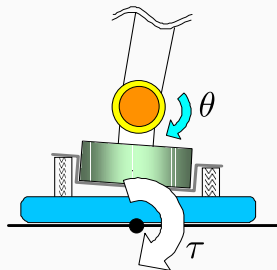
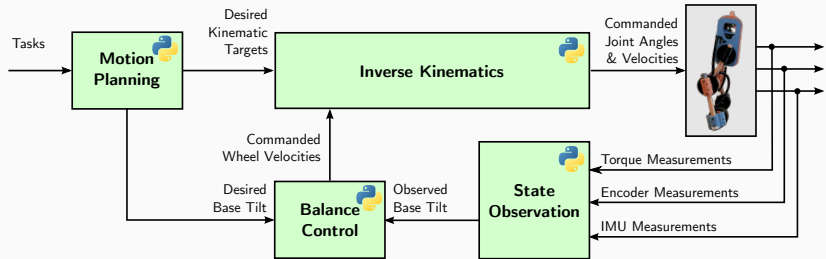


Figure adapted from [Kaj+01b]

Writeup: <https://scaron.info/robot-locomotion/contact-flexibility.html>



NB: C++/Python icons denote frequency, not actual programming language.

WHAT DID WE SEE?

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Homemade robots:

- Has become easier to build dedicated HW for research projects
- Robots we are not afraid to break

Software for research projects:

- Collaborate on GitHub, release packages
- C++ when needed, higher-level language otherwise

Combining C++ and Python for motion control:

- **Vulp** action-observation loop with dictionaries
- Python **can perform real-timely** at low frequencies
- Several tasks, like balancing, are low frequency



THANK YOU FOR YOUR ATTENTION!



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